

Presentation Agenda

About CRK CNC Industries

Team and our Strengths

Our Model of Business & Quality certification

Infrastructure & Machined / assembled components

Contact Us



About Us:

"We strives to be the best provider of precision components in the industry. Through the use of our guiding principles, everyone at CRK CNC is accountable for fully satisfying our customers by meeting or exceeding their needs and expectations with best-in-class solutions and services. Our goal is 100% customer satisfaction with focus on time"



We are company who partner with Customers for Design, Manufacture & Assembling of precision components, continuously moving up the value chain, by adopting Innovative, State of the Art Manufacturing Technologies, Systems & Processes, that are cost effective and functional.



Team and our Strengths

We are a firm established in 2018. Our founders, Mr. CHAITANYA G, Mr. RAVIKIRAN S, and TEJA G, are competent engineers with extensive experience in mechanical engineering and CNC machining. We are a passionate young team lead by a team of seasoned and dedicated engineers and professional resources, and we encourage our employees to bring in new ideas and perspectives. We are constantly working to grow our organization and its basic values.

Machining capabilities

- 3 Turning centres & 4 Vertical
 Machining centres with 4th and
 5th axis multimachining
- Typical tolerance accuracy range from +/-0.001" to +/-0.005"

Travel extra mile

- Dedicated team of professionals
- Transparent communication



State of art facility

- 2600 sq. feet Area
- Focused towards FutureManufacturing Processes –Industry 4.0

ISO: 9001:2015

- > 100% Customer satisfaction
- Proven quality system



Our Model of Business

Inspection **Customer approval** Onboarding **Development Production** Machined components will be First level of Inspection of Introduction of our machining Develop prototypes as per the quality checked by customer machined components in capabilities, quality and alignment customer blueprint and discuss and provide necessary house and the inspection with the customer about the about the specific correction details for further report is maintained for each policies and procedures as part of requirements machining or provide ok to prototype developed. onboarding production approval





Certifications



CERTIFICATE

The Certification Body of TÜV SÜD South Asia Private Limited certifies that



CRK CNC INDUSTRIES

#117/F, Ground Floor, 9th A cross, Ganapathi Nagar, Peenya 3rd phase, Karnataka - 560 058 Bangalore, India

> has implemented Quality Management System in accordance with ISO 9001:2015 for the scope of

Manufacture and Supply of Machined Components

The certificate is valid from 2023-05-26 until 2026-05-25 Subject to successful completion of annual periodic audits The present status of this certificate can be obtained through TUV SUD website by scanning below QR code and by entering the certificate number (without spaces) on web page. Further clarifications regarding the status & scope of this certificate may be obtained by consulting the certification body at ringhtusud.com

> Certificate Registration No. 99 100 23178 Date of Initial certification: 2023-05-26 Issue Date: 2023-05-26 Rev. 00



Head of Certification Body TÜV SÜD South Asia Private Limited ember of TÜV SÜD Group











सूक्ष्म, लघु और मध्यम उद्यम मंत्रालय MINISTRY OF MICRO, SMALL & MEDIUM ENTERPRISES





under MSME Sustainable (ZED) Certification Scheme awarded to

CRK CNC INDUSTRIES

UNIT NAME

Flat No:- 117/F, Building:- GROUND FLOOR, Road/Street:- PEENYA 3RD PHASE, Village/Town:- 9TH A CROSS, Block:- GANAPATHINAGAR, City:- BANGALORE, BENGALURU URBAN, KARNATAKA-560058

UNIT ADDRESS

32-Other manufacturing

CODE (AS PER NIC-2008)

UDYAM-KR-03-0069326

UDYAM REGISTRATION NUMBER

Issued on : February 15, 2024

Certificate Validity Three years from the date of issue



Certificate No.

15022024 254702

This Certificate has been awarded after fulfilling all relevant requirements as laid down in the MSME Sustainable (ZED) Certification Scheme Guidelines for this Certification Level. Award of this Certificate does not substitute any legal requirement needed for setting up or operating an MSME Unit.



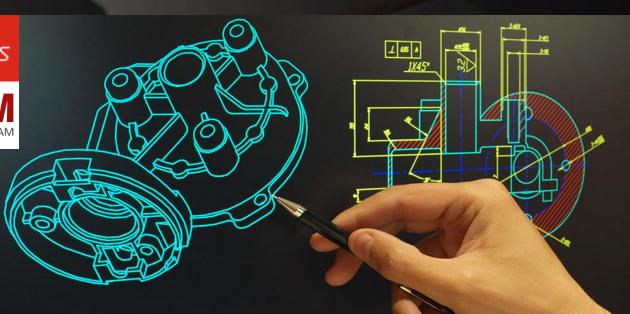
Infrastructure





Technical





Licensed SolidWorks & Bundled SolidCAM

SolidCAM - A Complete CAM solution, seamlessly integrated in **SOLIDWORKS** for the comprehensive design and programming solution with the below modules.

- ■2.5 D
- ■3D HSS
- ■3D HSR
- ■3D HSM
- ■IMACHINING 2D
- ■4TH & 5th AXIS INDEX AND SIMULTANEOUS
- ■MACHINE SIMULATION



Quality capabilities



Vision Measuring system – "Rapid-I V4020-Z25J LX"

Measuring Travel:

X-Y Travel: 400mm x 200mm with 0.5μm resolution

Z Travel: 250mm with 0.5µm resolution



Mahr Digimar 817 CLT Height Gage:

- 2D GRAPHIC EVALUATION
- ■DISPLAYS SWIVELS IN ALL DIRECTIONS
- USE OF EXISTING WIDE RANGE OF PROBES
- FAST MEASURING BUTTONS
- IMPROVE DESIGN FOR BETTER ERGONOMICS
- INTERFACE: 3 X USB 3.1 MINI USB MARCONNECT



Machine Details and Specifications







CNC Vertical machining Centre, BFW make- BMV50

CAPACITY:

Table longitudinal travel (X - Axis) – 800MM Table cross travel (Y - Axis) – 510MM Headstock travel (Z - Axis) – 510MM With 5 axis rotary table System: FANUC 0i-MF+ CNC Vertical machining Centre, BFW make - BMV45++ and BMV50

BMV 45++ CAPACITY:

Table longitudinal travel (X - Axis) – 800MM Table cross travel (Y - Axis) – 450MM Headstock travel (Z - Axis) – 500MM System: FANUC 0i-MF+ CNC Vertical machining Centre, AMS make – 740V model

Table longitudinal travel (X - Axis) – 760MM Table cross travel (Y - Axis) – 425MM Headstock travel (Z - Axis) – 470MM System: FANUC 0i-MF+



Machine Details and Specifications



CNC Vertical machining Centre, Phillips make, PVM1055

CAPACITY:

Table longitudinal travel (X - Axis) – 1000MM

Table cross travel (Y - Axis) – 550MM Headstock travel (Z - Axis) – 600MM System: Mitsubishi M80A controller



2 CNC Turning Centres, PRIDE make - JAGUAR.

CAPACITY:

Swing Over Bed: 500 mm Max. Turning Dia. 330 mm Max. Turning length 500 mm Bar Capacity 51 mm AXES: X –Axis Stroke 160 mm Z –Axis Stroke 540 mm Axes Motors (X & Z) Beta 8 i s Axes Guide ways: Roller LM Guide ways on both X & Z Axes System: FANUC 0i-TF



1 CNC Turning Centre, ACE MICROMATIC make – J300 LM.

CAPACITY:

Swing Over Bed: 500 mm Max. Turning Dia. 320 mm Max. Turning length 300 mm Bar Capacity 36 mm AXES: X –Axis Stroke 165 mm Z –Axis Stroke 300 mm. LM Guide ways on both X & Z Axes CNC

System: FANUC 0i-TF+

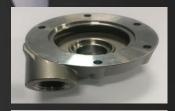


Machined and Assembled components

Investment Casted - Machined Parts – Aerospace

Precision Machined Parts - General applications















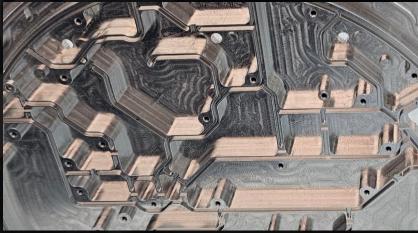








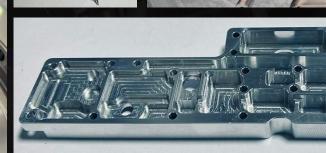






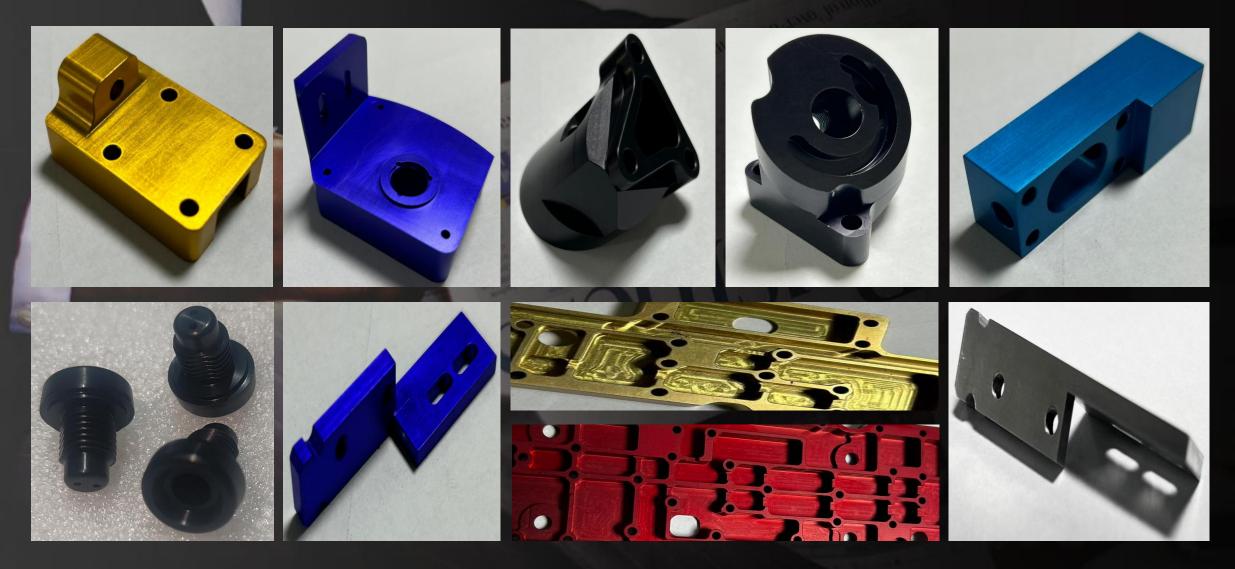






Machined and Assembled components

Fine finished parts – Secondary operation



Machined and Assembled components

Plastic components finished



Our Customers









株式会社 ミラプロ MIRAPRO CO..LTD.



























CRK CNC INDUSTRIES

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